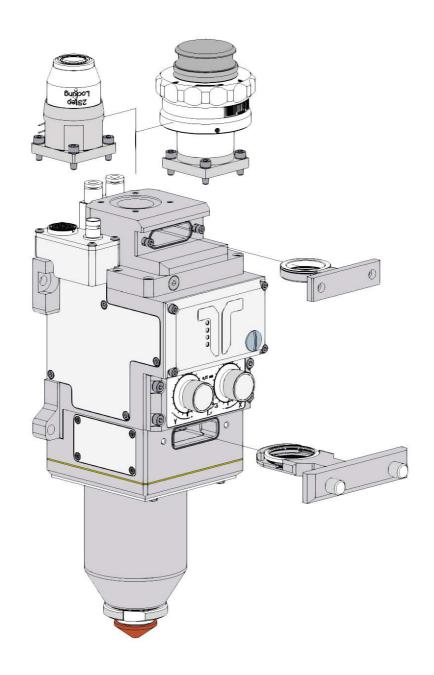


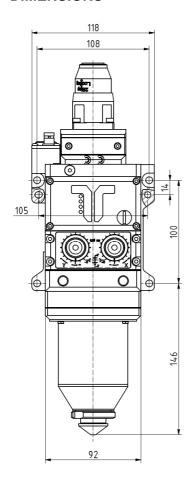
TECHNICAL PRODUCT DATA EX-TRABEAMPRO

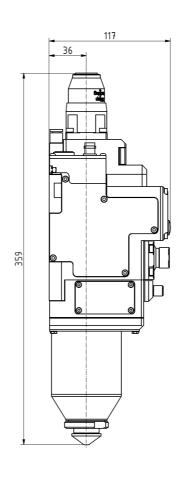
STRUCTURE





DIMENSIONS





OPTICAL SYSTEM

Focal Length (magnification):	125mm (1,25)
	150mm (1,5)
	175mm (1,75)
	200mm (2,0)
Adjustment range Focusing (horizontal):	±1mm
Wavelength range:	1030 1130nm
Max. laser power:	8kW
Max. beam parameter:	99% power content within 125mrad
·	
Laser light cable receiver:	Optoskand QBH, Trumpf-D
Diameter laser light cable:	Up to 200µm
	-1



AUTO FOCUS SYSTEM

Traversing range Autofocus (focus position to T	CP, TCP 1mm below nozzle):
In work piece direction (-):	18mm
In nozzle direction (+):	12mm
Correction range / offset Z-axis:	± 2mm
HOUSING	
Dimensions:	92 x 117 x 359mm (depending on configuration)
Weight:	ca. 5kg (depending on configuration)
IP-Protection:	64 (When the fiber is inserted)
SUPPLY	
Electric:	DC 24V / max. 4A
Process gas:	Inert and Active gases, max. 25 bar
Cooling gas:	Air, max. 5bar
Cooling circuit:	Flow min. 1,5l/min,

Operating pressure max. 5bar